

# HIGH CAPABILITY BOLTING TOOLS







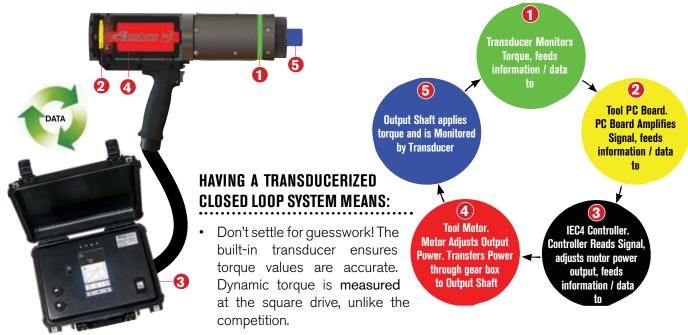




THE DRIVING FORCE IN CRITICAL BOLTING



# The Driving Force in Critical Bolting



- Torque measurement is not affected by changes in gear efficiency, normal tool wear between calibrations, temperature, voltage, or motor performance.
- On-tool LEDs for Accept/Reject signals.
- The system can easily be verified and calibrated anywhere.
- Interchangeable tools, cables, and controllers calibrations are specific to the tool not the system as a whole.

# **CHOOSE YOUR HANDLE**





# HIGH TORQUE DC BOLTING TOOLS



Critical bolting demands tools that deliver high torque with superior performance. Couple with AcraDyne's Controller, the HT Series tools combine these features in an electric, high-torque bolting system that beats the competition in accuracy, speed, and safety.

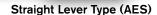
- One of the most accurate high-torque tools in the world today
- Up to 100 times faster than hydraulic tools
- 250 Nm 12,000 Nm
- Ergonomic, robust design with five handle configurations
- Over 300 models to choose from
- Built-in integral transducer for optimal monitoring and control
- The world's ONLY traceable system at the square drive
- Data retrieval
- Designed and MADE IN THE USA













Fixtured Type (AEF)

FIXED GEARCASE MODEL*	SERIES	APPROX.	. TORQUE FT-LB	APPROX. SPEED RPM	WEI KG	GHT LB	LEN MM	GTH IN	DIA MM	Ą. IN	DRIVE IN	SOUND LEVEL dB(A)
WODEL												· · · · · · · · · · · · · · · · · · ·
(AEP) (AED) (AES) (AEJ) (AEF)4A66250B	6000	250	185	315	4.6	10.5	254	10	66	2.6	0.75	66
(AEP) (AED) (AES) (AEJ) (AEF)4A66425B	6000	425	315	165	4.6	10.5	254	10	66	2.6	0.75	66
(AEP) (AED) (AES) (AEJ) (AEF)4A66625B	6000	625	460	106	4.8	10.5	254	10	66	2.6	0.75	66
(AEP) (AED) (AES) (AEJ) (AEF)4A66925B	6000	925	682	72	4.8	10.5	254	10	66	2.6	0.75	66
(AEP) (AED) (AES) (AEJ) (AEF)4A771200B	7000	1,200	885	65	6.6	14.5	259	10.2	76	3.0	1	66
(AEP) (AED) (AES) (AEJ) (AEF)4A773000B	7000	3,000	2,213	25	7.5	16.5	294	11.6	76	3.0	1	66
(AEP) (AED) (AES) (AEJ) (AEF)4A884200B1	8000	4,200	3,100	12	11.1	24.5	340	13.4	86	3.6	1	66
(AEP) (AED) (AES) (AEJ) (AEF)4A884200B	8000	4,200	3,100	12	11.1	24.5	340	13.4	86	3.6	1.5	66
(AEP) (AED) (AES) (AEJ) (AEF)4A885000B	8000	5,000	3,700	9	11.1	24.5	340	13.4	86	3.6	1.5	66
(AEP) (AED) (AES) (AEJ) (AEF)4A896500B	8000/9000	6,500	4,800	7	15.7	34.5	378	14.9	101	4.0	1.5	66
(AEP) (AED) (AES) (AEJ) (AEF)4A898100B	8000/9000	8,100	6,000	5	15.7	34.5	378	14.9	101	4.0	1.5	66
(AEP) (AEJ)4A8X12000B	8000/9000	12,000	8,850	3.5	23.0	51.0	526	21	131	5.2	1.5	66

<sup>\*</sup> Add "B" to the end of the model number for bottom exit cable (AEF fixtured models only).



# HIGH TORQUE DC BOLTING TOOLS











360° SWIVEL GEARCASE MODEL	SERIES	APPROX. NM	TORQUE FT-LB	APPROX. SPEED RPM	WEI KG	GHT LB	LEN MM	GTH IN	DI MM	IA. IN	DRIVE IN	SOUND LEVEL dB(A)
(AEP) (AEJ)4B66250B	6000	250	185	315	5.3	12	305	12	66	2.6	0.75	66
(AEP) (AEJ)4B66425B	6000	425	315	165	5.3	12	305	12	66	2.6	0.75	66
(AEP) (AEJ)4B66625B	6000	625	460	106	5.5	12	305	12	66	2.6	0.75	66
(AEP) (AEJ)4B66925B	6000	925	682	72	5.5	12	305	12	66	2.6	0.75	66
(AEP) (AEJ)4B771200B	7000	1200	885	65	7.3	16	310	12.2	76	3.0	1	66
(AEP) (AEJ)4B773000B	7000	3,000	2,213	25	8.2	18	345	13.6	76	3.0	1	66
(AEP) (AEJ)4B884200B1	8000	4,200	3,100	12	11.8	26	391	15.4	86	3.6	1	66
(AEP) (AEJ)4B884200B	8000	4,200	3,100	12	11.8	26	391	15.4	86	3.6	1.5	66
(AEP) (AEJ)4B885000B	8000	5,000	3,700	9	11.8	26	391	15.4	86	3.6	1.5	66
(AEP) (AEJ)4B896500B	8000/9000	6,500	4,800	7	16.4	36	429	16.9	101	4.0	1.5	66
(AEP) (AEJ)4B898100B	8000/9000	8,100	6,000	5	16.4	36	429	16.9	101	4.0	1.5	66
(AEP) (AEJ)4B8X12000B	8000/9000	12,000	8,850	3.5	24.0	52.5	564	22	131	5.2	1.5	66



# Providing Unmatched Accuracy

- Transducerized closed loop control at the output like all AcraDyne HT-Series tools
- These low-profile head, small-diameter, lever-operated tools, with the torque measured at the output, offer a unique solution
- The torque reported is the torque delivered
- One of the most accurate high-torque right-angle tools in the world
- · Smallest tools of their kind on the market
- Same durable, high-cycle gearing as our other HT-series tools
- Models up to 12,000 Nm available upon request

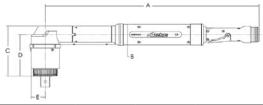








	MAX. TO	DRQUE*	TORQUE	RANGE	FREE SPEED	WEI	GHT	
MODEL	NM	FT-LB	NM	FT-LB	RPM	LB	KG	OUTPUT DRIVE
AEN356540A	540	398	135 - 540	100 - 398	109	13.1	5.95	3/4" Square Drive
AEN3571000A	1,000	737	250 - 1,000	184 - 737	61	16.3	7.39	1" Square Drive
AEN3571600A	1,600	1,180	400 - 1,600	295 - 1,180	33	16.7	7.57	1" Square Drive
AEN3572600A	2,600	1,917	650 - 2,600	479 - 1,917	21	18.5	8.40	1" Square Drive





	,	A	E	3	С		D		Е	
DIMENSIONS	IN	MM	IN	MM	IN	MM	IN	MM	IN	MM
AEN356540A	22.58	573.6	2.31	58.7	4.75	120.6	4.05	102.8	1.33	33.7
AEN3571000A	22.92	582.2	2.31	58.7	5.36	136.1	4.44	112.7	1.53	38.7
AEN3571600A	22.92	582.2	2.31	58.7	5.36	136.1	4.44	112.7	1.53	38.7
AEN3572600A	22.92	582.2	2.31	58.7	6.77	171.9	5.86	148.8	1.53	38.7



# HIGH TORQUE DC BOLTING TOOLS

# **DUAL LEVER TOOLS**

- Additional safety when using a tool with a reaction bar or nose extension
- Requires both hands to start the tool, keeping hands clear of application
- Helps avoid accidental starting of the tool
- Available in three handle types: "Handle Bar" (F) style, Straight (S) style with side handle, Pistol (P) style, and J-Handle (J) style



FIXED GEARCASE MODEL	SERIES		ROX. QUE FT-LB	APPROX. SPEED RPM	WEI KG	IGHT LB	LEN MM	IGTH IN	DI MM	A. IN	DRIVE IN	SOUND LEVEL dB(A)
AE(S)(F)(P)4A66250BDL	6000	250	185	315	3.9	9	203	8	66	2.6	0.75	66
AE(S)(F)(P)4A66425BDL	6000	425	315	165	3.9	9	203	8	66	2.6	0.75	66
AE(S)(F)(P)4A66625BDL	6000	625	460	106	4.1	9	203	8	66	2.6	0.75	66
AE(S)(F)(P)4A66925BDL	6000	925	682	72	4.1	9	203	8	66	2.6	0.75	66
AE(S)(F)(P)4A771200BDL	7000	1,200	885	65	5.9	13	208	8.2	76	3.0	1	66
AE(S)(F)(P)4A773000BDL	7000	3,000	2,213	25	6.8	15	243	9.6	76	3.0	1	66
AE(S)(F)(P)4A884200B1DL	8000	4,200	3,100	12	10.4	23	289	11.4	86	3.6	1	66
AE(S)(F)(P)4A884200BDL	8000	4,200	3,100	12	10.4	23	289	11.4	86	3.6	1.5	66
AE(S)(F)(P)4A885000BDL	8000	5,000	3,700	9	10.4	23	280	11.4	86	3.6	1.5	66
AE(S)(F)(P)4A896500BDL	8000/9000	6,500	4,800	7	15.0	33	327	12.9	101	4.0	1.5	66
AE(S)(F)(P)(J)4A898100BDL	8000/9000	8,100	6,000	5	15.0	33	327	12.9	101	4.0	1.5	66
AEF4A8X12000BDL	8000/9000	12,000	8,850	3.5	22.3	48.5	475	19.0	131	5.2	1.5	66

<sup>-</sup> For Straight Type tools Choose the position of the handle by adding (L) for left side and (R) for right side

360° SWIVEL GEARCASE MODEL	SERIES		ROX. QUE FT-LB	APPROX. SPEED RPM	WE! KG	IGHT LB	LEN MM	IGTH IN	DI MM	A. IN	DRIVE IN	SOUND LEVEL dB(A)
AE(S)(F)(P)4B66250BDL	6000	250	185	315	4.6	10.5	254	10	66	2.6	0.75	66
AE(S)(F)(P)4B66425BDL	6000	425	315	165	4.6	10.5	254	10	66	2.6	0.75	66
AE(S)(F)(P)4B66625BDL	6000	625	460	106	4.8	10.5	254	10	66	2.6	0.75	66
AE(S)(F)(P)4B66925BDL	6000	925	682	72	4.8	10.5	254	10	66	2.6	0.75	66
AE(S)(F)(P)4B771200BDL	7000	1,200	885	65	6.6	14.5	259	10.2	76	3.0	1	66
AE(S)(F)(P)4B773000BDL	7000	3,000	2,213	25	7.5	16.5	294	11.6	76	3.0	1	66
AE(S)(F)(P)4B884200B1DL	8000	4,200	3,100	12	11.1	24.5	340	13.4	86	3.6	1	66
AE(S)(F)(P)4B884200BDL	8000	4,200	3,100	12	11.1	24.5	340	13.4	86	3.6	1.5	66
AE(S)(F)(P)4B885000BDL	8000	5,000	3,700	9	11.1	24.5	340	13.4	86	3.6	1.5	66
AE(S)(F)(P)4B896500BDL	8000/9000	6,500	4,800	7	15.7	34.5	378	14.9	101	4.0	1.5	66
AE(S)(F)(P)(J)4B898100BDL	8000/9000	8,100	6,000	5	15.7	34.5	378	14.9	101	4.0	1.5	66
AEF4B8X12000BDL	8000/9000	12,000	8,850	3.5	23.0	51.0	526	21	131	5.2	1.5	66

<sup>-</sup> For Straight Type tools Choose the position of the handle by adding (L) for left side and (R) for right side







# **NOSE EXTENSIONS**

# FEATURES AND BENEFITS

- Ideal for hard-to-reach applications when a torque tube, or arm, is not desirable
- A cost-effective, more flexible option compared to a multiple spindle system
- Common applications:
  - Wheel install and repair stations
  - Large flange assembly
  - Mining vehicle shovel bolts
  - Railway equipment maintenance
  - Oil and gas industry well fixtures







# **FEATURES AND BENEFITS**

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- Custom made to fit virtually any application
- Same durable gearing as found on AcraDyne's standard HT series tools
- Model types available:
  - HT Offset Gearhead tools
  - HT Right Angle with Offset Gearhead tools



# **ACRADYNE® HT SERIES FIELD CONTROLLER**

AcraDyne's iEC field controller is reliable, easy to operate, and is self-contained in its own weatherproof, rugged case to protect it from the toughest of environments.

#### FEATURES AND BENEFITS

- Multiple fastening strategies Program up to 256 parameters with as many as 20 steps
- Jobs capability 99
- Event log 5,000
- · Backup & restore through USB
- Rundown storage 1,000,000
- Real-time curve viewing. Curve storage – 20,000



# **CONTROL STRATEGIES (CW OR CCW)**

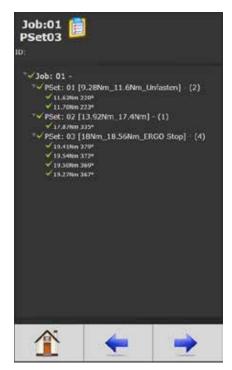
- Torque Control (TC) Provides target torque with high and low limits with simple pass or fail criteria for tightening threaded fasteners
- Torque Control with Angle Monitoring (TC/AM) Allows user to monitor angle, rotation, and detect any changes in the joint rate which would indicate process problems
- Torque Monitoring with Angle Control (TM/AC) Controls the amount of fastener rotation during tightening while also viewing applied torque

MODEL	DESCRIPTION
iEC4W-110V	Field use controller for use with 110VAC input power
iEC4W-220V	Field use controller for use with 220VAC input power

# **Advantages** PRODUCTIVITY • Increased productivity means increased profits • Replace multiple conventional tools with one flexible controlled system **Ergonomics** • Compact, rugged case with easy carry handle makes field use easy and convenient RELIABLILTY • No guessing, just reliable and accurate bolting Automatically set torque and reduce operator error • Collect and analyze production data QUALITY • Controlled tightening and consistent torque control improves quality · Process controls reduce human error, and ensure no missed fasteners, stripped threads, rehits, or damaged threads No premature shut-off

# **SOFTWARE**

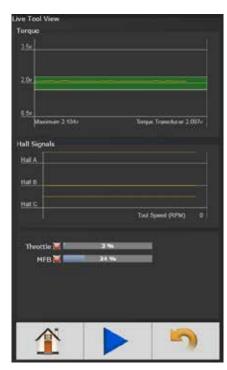
AcraDyne's software package is on-board every AcraDyne controller and is provided FREE of charge. This comprehensive, user-friendly program allows programming, analysis, and diagnostics.



Adding and editing Parameter Sets (256) and Jobs (99) is easy and intuitive in the parameter set up function.



View curve results in real time or view stored results. As many as 20,000 curve results can be stored in memory.



Tool programming and diagnostics for repair, calibration and advanced troubleshooting.





Choose from several run screens that display easy to view, large screen indicators.





# HIGH TORQUE PNEUMATIC BOLTING TOOLS

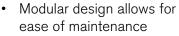
Unmatched accuracy through precision engineering and design

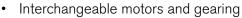


# FEATURES AND BENEFITS

AcraDyne's High Torque Pneumatic Bolting Tools offer a reliable and dependable solution for the installation and removal of heavy-duty fasteners.

Appropriate for use in industries requiring high torque capability, accuracy, power, and safety.





• Same proven and reliable gearbox as the AcraDyne DC line

One-hand reverse



AAP1B772000A





	TO	RQUE	SPEED	WEIGHT	SQUARE DR.	AIR CONSUMPTION
MODEL	(NM)	(FT-LB)	(RPM)	(LB)	(IN)	(CFM)
AAP1B66400A	400	300	57	9.75	3/4	22.9
AAP1B66600A	600	450	39	9.75	3/4	22.9
AAP1B66850A	850	625	27	9.75	3/4	22.9
AAP1B76950A	950	700	31	10.4	3/4	26.3
AAP1B771350A	1,350	1,000	22	10.4	1	26.3
AAP1B772000A	2,000	1,475	14	12.7	1	26.3
AAP1B772950A	2,950	2,175	9	14.9	1	26.3
AAP1B885100A	5,100	3,775	8	23	1-1/2	31.5

# **AIR PREPARATION UNITS**

Many stacking filter/regulator combinations are available. See page page 17 for options.



AFRL-4



AFRL-4HTA Standalone Unit

28178 HT Air Tool/AFRL Carrying Kit





# HIGH TORQUE HIGH-SPEED PNEUMATIC TOOLS

Our High-Torque High-Speed Pneumatic Bolting Tools offer a reliable and dependable solution for the installation and removal of heavy-duty fasteners with high torque capability, accuracy, power, and safety.

- · Dual motor design provides extremely fast rundown speed
- Improved torque to weight ratio
- Full swivel gearcase facilitates reaction bar positioning for ease of use and operator comfort
- Handle exhaust with low sound level
- Uses the same durable and reliable gearbox from our DC line of high torque tools
- Modular design allows for easy maintenance
- Two-piece handle construction enables flexible handle design
- Available in reversible and non-reversible models



	TOR	QUE	SPEED	WEI	GHT	LEN	IGTH	SQUARE DR.
MODEL	(NM)	(FT-LB)	(RPM)	(LB)	(KG)	(IN)	(MM)	(IN)
AAP2B76250A	250	185	660	10.5	4.8	10	255	3/4
AAP2B76450A	450	330	335	10.5	4.8	10	255	3/4
AAP2B76650A	650	480	223	10.5	4.8	10	255	3/4
AAP2B76950A	950	700	153	10.5	4.8	10	255	3/4
AAP2B771400A	1,400	1,000	110	14.6	6.6	10	255	1
AAP2B772000A	2,000	1,475	63	14.8	6.7	11.2	284	1
AAP2B773000A	3,000	2,210	52	15.0	6.8	11.6	293	1
AAP2B785100A	4,800	3,540	26.5	19.7	8.9	13.3	338	1.5

REVERSIBLE	TOR	QUE	SPEED	WEI	GHT	LEN	GTH	SQUARE DR.
MODEL	(NM)	(FT-LB)	(RPM)	(LB)	(KG)	(IN)	(MM)	(IN)
AAP2B76250AR	250	185	660	12.3	5.6	12.5	317	3/4
AAP2B76450AR	450	330	335	12.3	5.6	12.5	317	3/4
AAP2B76650AR	650	480	223	12.3	5.6	12.5	317	3/4
AAP2B76950AR	950	700	153	12.3	5.6	12.5	317	3/4
AAP2B771400AR	1,400	1,000	110	16.4	7.4	12.6	319	1
AAP2B772000AR	2,000	1,475	63	16.6	7.5	13.6	346	1
AAP2B773000AR	3,000	2,210	52	16.8	7.6	14.0	356	1
AAP2B785100AR	4,800	3,540	26.5	21.5	9.7	15.8	400	1.5

AcraDyne's High Torque Battery Tools provide plenty of power in a compact package. The tool's low weight and ergonomic design ensure excellent mobility, flexibility, and efficiency, even when working in limited spaces. The low-wear brushless synchronous motor is maintenance free, reducing running costs.

# FEATURES AND BENEFITS

- Battery driven two-speed torque multiplier for torques from 90 Nm to 4,000 Nm (65 to 2,950 ft-lb)
- Short fastening cycles: Fast gear for run down and power gear for highest torques and precision
- Mobile and always ready for use: Compact design for convenient use in limited spaces
- Efficient operation: Fast and easy gear-changing, great torque range - choose from 22 torque values
- Very low susceptibility to damage and failure: Motor housing made of special polymer that is break-proof, impact-proof, and resistant to corrosion
- Intelligent energy management and faster workflow: Electronics protect battery cells from overcharging and depth discharge





PRODUCTIVITY • Two Lithium-lon battery packs ensure up to 360 tightenings. Each battery features an LED charge level indicator

**Ergonomics** • Low weight relative to the torque delivered

· Ergonomically designed

· Low noise emissions

RELIABLILTY

• Low-wear brushless, synchronous motor is maintenance free

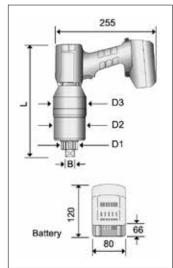
QUALITY

• Exact shut-off torque even at low battery levels



Each tool comes with two 18 V, 5.2 Ah lithium-ion batteries and a battery charger. Battery and charger are also available to purchase separately.

Battery: ABG-B1852 110V Charger: ABG-C110 220V Charger: ABG-C220



	TORQUE	RANGE**	SQ. DRIVE		DIAMETER	DIAMETER		IGTH	WEIGHT		IDLE SPEED (RPM)	
MODEL*	NM	FT-LB	IN	$D_1$	$D_2$	D <sub>3</sub>	IN	MM	LB	KG	1ST GEAR	2ND GEAR
ABG860-KIT	115 - 860	85 - 635	3/4	41 mm / 1.6 in	85 mm / 3.3 in	88 mm / 3.5 in	11.6	295	12.1	5.5	7.0	24.0
ABG1400-KIT	150 - 1,400	110 - 1,030	3/4	41 mm / 1.6 in	85 mm / 3.3 in	88 mm / 3.5 in	11.6	295	12.1	5.5	4.0	13.0
ABG2200-KIT	250 - 2,200	185 - 1,620	1	54 mm / 2.1 in	85 mm / 3.3 in	88 mm / 3.5 in	12.6	320	15.4	7.0	2.0	6.5
ABG2800-KIT	300 - 2,800	220 - 2,065	1	54 mm / 2.1 in	85 mm / 3.3 in	88 mm / 3.5 in	13.6	345	16.3	7.4	1.7	6.0
ABG3200-KIT	360 - 3,200	265 - 2,360	1	72 mm / 2.8 in	93 mm / 3.7 in	97 mm / 3.8 in	14.6	370	16.3	7.4	1.5	5.0
ABG4100-KIT	500 - 4,100	370 - 3,025	1-1/2	72 mm / 2.8 in	93 mm / 3.7 in	97 mm / 3.8 in	14.6	370	20.1	9.1	1.0	4.0

<sup>\*</sup> Each tool comes in a kit, which includes the tool, two 18V / 5.2 Ah Li-ion batteries, and a battery charger.

<sup>\*\*</sup> When loosening bolts, a higher torque (up to 20%) may be necessary (release torque).

# Dynatorque Manual Torque Multipliers







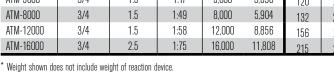


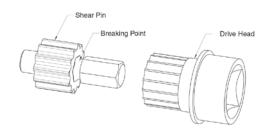
# FEATURES AND BENEFITS

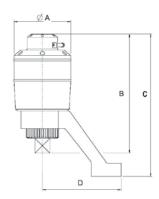
Manual Torque Multipliers offer the perfect, economical solution to high torque bolting applications.

- · Superior power to weight ratio
- Delivered torque accuracy +/- 4%
- Anti-Wind Up safety feature (2,800 NM models and up) prevents input device from springing backward when released
- True torque multiplication ratios
- Standard reaction arms supplied. Custom reaction arms/nose extensions available to suit specific applications
- No preventative maintenance required
- · Overload protected by shear-drive design (spare torsion shaft included). Easily replace sheared-off pins at the work site

	INPUT	OUTPUT		MAX TORQUE OUTPUT		А	В	С	D	WEI	GHT*
MODEL	IN	IN	RATIO	Nm	Ft-Lb	(MM)	(MM)	(MM)	(MM)	LB	KG
ATM-800	1/2	3/4	1:3.5	800	590	65	105	132	130	2.9	1.3
ATM-1800	3/4	1	1:3.6	1,800	1,238	90	150	188	132	6.6	3.0
ATM-2800	1/2	1	1:13	2,800	2,066	95	200	240	132	11.5	5.2
ATM-3800	3/4	1	1:13	3,800	2,804	95	200	240	132	11.5	5.2
ATM-5000	3/4	1.5	1:17	5,000	3,690	120	215	272	150	15.4	7.0
ATM-8000	3/4	1.5	1:49	8,000	5,904	132	268	344	200	25.4	11.5
ATM-12000	3/4	1.5	1:58	12,000	8,856	156	272	348	200	30.9	14.0
ATM-16000	3/4	2.5	1:75	16,000	11,808	215	292	370	225	57.3	26.0











#### **CARRYING CASE**

All DynaTorque Multipliers are supplied in a rugged, weather-resistant, portable carrying case.



# SOCKETS

# **IMPACT SOCKETS**

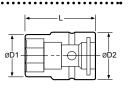


SAE

METRIC





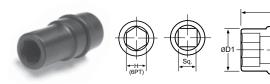


PART NO	HEX	MM	IN	MM	IN	MM	IN
				1			
3/4" Squa	are Driv	е					
A611/16	11/16"	30	1.18	44	1.73	50	1.97
A63/4	3/4"	32	1.26	44	1.73	50	1.97
A613/16	13/16"	35	1.38	44	1.73	50	1.97
A614	14 mm	24	0.95	38	1.50	55	2.17
A616	16 mm	27	1.06	44	1.73	50	1.97
A617	17 mm	30	1.18	38	1.50	55	2.17

	3/4" Squa	are Driv	e, Dee <sub>l</sub>	o				
	A611/16-4	11/16"	31	1.22	44	1.73	100	3.94
SAE	A63/4-4	3/4"	33	1.30	44	1.73	100	3.94
	A613/16-4	13/16"	36	1.42	44	1.73	100	3.94
	A617-4	17 mm	31	1.22	44	1.73	100	3.94
METRIC	A618-4	18 mm	32	1.26	44	1.73	100	3.94
≊	A619-4	19 mm	33	1.30	38	1.50	100	3.94

	1" Square	Drive						
	A87/8	7/8"	37	1.46	54	2.13	59	2.32
SAE	A815/16	15/16"	38	1.50	54	2.13	59	2.32
	A81	1"	41	1.61	54	2.13	59	2.32
ں	A817	17 mm	31	1.22	50	1.97	63	2.48
METRIC	A819	19 mm	33	1.30	50	1.97	63	2.48
≥	A821	21 mm	37	1.46	50	1.97	63	2.48

# **ERGO-DRIVE® SOCKETS**

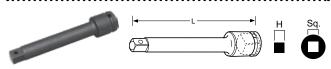


		D1	D1	D2	D2	L	L
PART NO	HEX	MM	IN	MM	IN	MM	IN
3/4" Squai	re Drive						
A61-1/8EDS	1-1/8"	44	1.73	44	1.73	64	2.52
A61-1/4EDS	1-1/4"	49	1.91	44	1.73	66	2.60
A61-1/2EDS	1-1/2"	57	2.24	44	1.73	68	2.68
A618EDS	18 mm	31	1.22	44	1.73	60	2.36
A624EDS	24 mm	40	1.52	40	1.73	65	2.36

1" Square	Drive						
A815/16EDS	15/16"	38	1.50	54	2.13	69	2.72
A8100EDS	100 mm	136	5.35	76	2.99	120	4.72

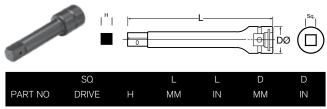


# **EXTENSIONS**



PART NO	SQ DRIVE	HEX	L MM	L IN	D MM	D IN
A610E	3/4"	3/4"	100	3.94	44	1.73
A810E	1"	1"	102	4.02	54	2.13
A1220E	1-1/4"	1-1/4"	200	7.87	60	2.36
A1418E	1-1/2"	1-1/2"	178	7.01	84	3.31
A2426E	2-1/2"	2-1/2"	264	10.39	137	5.39

# **ERGO-DRIVE® EXTENSIONS**



PART NO	DRIVE	Н	MM	IN	MM	IN
				ı		
3/4" Squa	are Drive					
A676EDE	3/4"	3/4"	76	2.99	40	1.58
A6100EDE	3/4"	3/4"	100	3.94	40	1.58
A6150EDE	3/4"	3/4"	150	5.91	40	1.58
A6200EDE	3/4"	3/4"	200	7.87	40	1.58
1" Square	Drive					
A8150EDE	1"	1"	150	5.91	54	2.13
A8200EDE	1"	1"	200	7.87	54	2.13

A wide variety of sockets and extensions are available. Call 1-503-254-6600, or toll free 1-800-852-1368 for more information.

# HT ACCESSORIES

#### **ACCESSORIES**

Custom accessories are available for your application; contact an AIMCO Customer Service Associate for details, 1-503-254-6600, or toll free 1-800-852-1368.

#### **Swivel Handle**



# **Hoist Ring**





MODEL

DESCRIPTION

-	
Fixe	d
Hand	dle
with	Hois
Rina	

# **REACTION BARS**



HT tool includes a standard, spline attachment reaction device. Custom reaction devices are available; contact an AIMCO Customer Service Associate for more details, 1-503-254-6600, or toll free 1-800-852-1368.

	MODEL	DESCRIPTION
Single Ended Flat	26810 26800 25277 27255 30303	6000 Series 7000 Series 8000 Series 9000 Series 8X Series
Single Ended Offset	26815 26885 27200 26890 25274 25275 26840 30306	2.375" Offset, 6000 Series 4.00" Offset, 6000 Series 3.10" Offset, 7000 Series 4.00" Offset, 7000 Series 3.35" Offset, 8000 Series 4.00" Offset, 8000 Series 3.35" Offset, 9000 Series 5.00" Offset, 8X Series
Double Ended Flat	26830 26820 25278	6000 Series 7000 Series 8000 Series
Double Ended Offset	25276	3.35" Offset, 8000 Series

#### Swivel Bail, 6000 Series 26477 26327 Swivel Bail, 7000 Series 26630 Swivel Bail, 8000 Series 26478 Swivel D-Handle, 6000 Series 26328 Swivel D-Handle, 7000 Series 25291 Swivel D-Handle, 8000 Series Stationary Bail, 6000 series (26336 handle not included) 26479 26332 Stationary Bail, 7000 series (26336 handle not included) 25289 Stationary Bail, 8000 series (26336 handle not included) 26336 Fixed Handle (for use with 26479, 26332, 25289) 26337 Rear Fixed Hoist Ring, 6000/7000/8000 Series Pistols 28514 Rear Folding Hoist Ring Kit for 8000 Series Pistols 28549 Sliding Spindle, 6000 Series 27045 Sliding Spindle, 7000 Series 30300 Sliding Spindle, 8000 Series

# PROTECTIVE COVERS FOR DC TOOLS





Durable protective covers prevent marring and damage.

MODEL	DESCRIPTION
BJ10078	Protective Cover, 6000 Series
BJ10077	Protective Cover, 7000 Series
BJ10076	Protective Cover, 8000 Series

#### CABLE ADAPTERS AND CONNECTORS

#### Cable Adapters







Connector

MODEL	DESCRIPTION
ADAPTERS ANI	CONNECTORS
25646	G1 iEC to G3 Cable Adapter
26934	G3 iEC to G1 Cable Adapter
27210	G3 Tool to G1 Cable Adapter
26364	Right Angle Cable Adapter
26594	Conversion Kit G1 iEC to G3 iEC
27370	Conversion Kit G3 iEC to G1 iEC
25491	Breakaway Cable Connector - Ensures disconnect of cable should stress in excess of 40 lbs occur

## **CABLES**

Cable and connectors provide excellent ergonomics, maximum-quality signal transfer, and full CE compliance.



MODEL	DESCRIPTION	LENGTH
24330	Cable G3 Tool Cable 3M	3 m (9.8 ft)
25350	Cable G3 Tool Cable 5M	5 m (16.4 ft)
24320	Cable G3 Tool Cable 10M	10 m (32.8 ft)

# AIR LINE ACCESSORIES FOR HT TOOLS

# **Polyurethane Hose for HT Tools**



- (Retracted Length)
- Custom length coil assemblies and special colors available in minimum order quantities. contact an AIMCO Customer Service Associate, 1-503-254-6600, or toll free 1-800-852-1368.

- Durable Polyurethane is chemical resistant and lightweight, and provides excellent recoil memory and maximum flexibility
- Available in transparent hose color (opaque also available)
- Assemblies for coiled hose include reusable swivel fitting. Straight hose available with or without fittings
- Working temperature: -104° F to 175° F
- Working pressure: 100 PSI

#### SINGLE AIR HOSE ASSEMBLIES (COILED)

MODEL	DESCRIPTION (O.D. x I.D. x LENGTH)		NPT FITTINGS
ASH-500C-15MSZ	3/4" x 1/2" x 15'	13"	1/2"
ASH-500C-25MSZ	3/4" x 1/2" x 25'	23"	1/2''



pricing, 1-503-254-6600, or toll

free 1-800-852-1368

### **Rubber Hose for HT Tools**



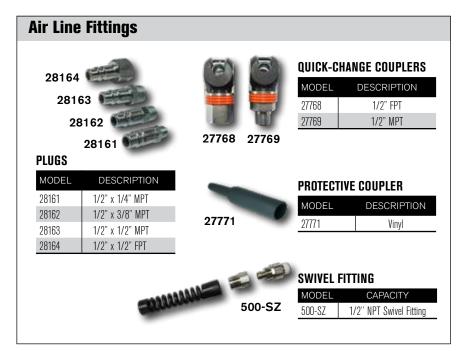
- Designed for use in a wide range of industrial, construction, and agricultural applications
- Constructed of high grade, reinforced EPDM synthetic rubber
- Working temperature: -40° F to 190° F

### **SINGLE AIR HOSE (RUBBER)**

I.D. O.D.		LENGTH	WORKING PRESSURE	WEIGHT	
1/2"	1/2" 0.81"		200 psi	2.0 lb	
5/8"	0.97"	10 ft	200 psi	2.7 lb	
3/4"	1.12"	10 ft	200 psi	3.4 lb'	

Custom lengths available. Contact an AIMCO Customer Service Associate for more details, 1-503-254-6600, or toll free 1-800-852-1368.





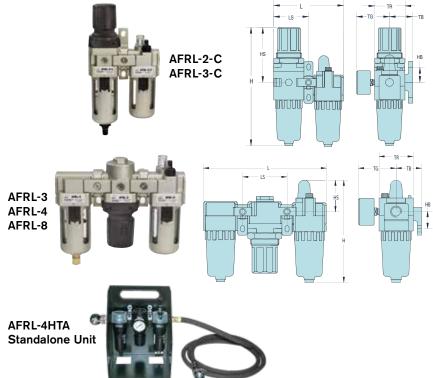
# AIR PREPARATION UNITS

# AFRL STACKING FILTER/REGULATORS

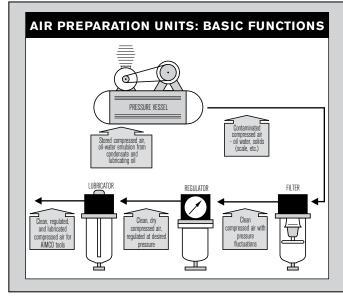
Stacking filter/regulator combinations provide air filtration and precise regulation in a single unit for easy mounting and installation.

### **FEATURES AND BENEFITS**

- All models include L-mount bracket, gauge, and metal bowl shields
- Polycarbonate filter and lubricator bowls (metal bowls standard on AFRL-8)
- 25-micron filter included on all models
- Regulating range: 7 125 PSI
- Custom order upgrade items include metal bowl, 5 micron filter, semi-automatic filter drain, and reduced PSI range regulator. Contact an AIMCO Customer Service Associate for more information, 1-503-254-6600, or toll free 1-800-852-1368.



MODEL	PORT	GAUGE	FLOW RATE		BOWL	Н	HB	HS	L	LS	TB	TG	TR
		PORT	CFM	L/MIN	SHIELD	IN/MM	IN/MM	IN/MM	IN/MM	IN/MM	IN/MM	IN/MM	IN/MM
AFRL-2	1/4"	1/8"	70	2,000	yes	6.16 (156.5)	1.39 (35.3)	1.50 (38.1)	7.13 (181.1)	2.52 (64.0)	1.61 (41.0)	2.39 (60.7)	2.09 (53.1)
AFRL-2-C	1/4"	1/8"	60	1,700	yes	8.31 (211.1)	1.38 (35.1)	3.64 (92.5)	4.61 (117.1)	2.30 (58.4)	1.61 (40.9)	2.39 (60.7)	2.09 (53.1)
AFRL-3	3/8"	1/4"	140	4,000	yes	7.54 (191.5)	1.57 (40.0)	1.61 (40.9)	9.37 (238.0)	3.31 (84.1)	1.97 (50.0)	2.58 (65.5)	2.76 (70.1)
AFRL-3-C	3/8"	1/4"	105	3,000	yes	10.31 (261.9)	1.57 (39.9)	4.41 (112.0)	6.06 (153.9)	3.03 (77.0)	1.97 (50.0)	2.58 (65.5)	2.76 (70.1)
AFRL-4	1/2"	1/4"	140	4,000	yes	7.54 (191.5)	1.57 (40.0)	1.61 (40.9)	9.37 (238.0)	3.31 (84.1)	1.97 (50.0)	2.58 (65.5)	2.76 (70.1)
AFRL-8	1"	1/4"	180	5,000	yes	10.69 (271.5)	1.97 (50.0)	1.89 (48.0)	11.81 (300.0)	4.13 (104.9)	2.75 (69.9)	2.97 (75.4)	3.54 (89.9)



The supply of clean, dry air is essential to the operation of pneumatic powered tools. Use only clean filtered air for longer tool life. Provide proper airflow (CFM) and regulate air pressure (PSI) for optimum performance.

# To determine unit size for application, you need to know:

- Total air flow (CFM) required for application
- Size of incoming air line and size of air line required by tool
- Air supply pressure (PSI)
- Allowable pressure drop
- Does the application require lubrication?
- Does the overall system have the required capacity?

# **TOOL SPECIALS**



AIMCO can provide customized tooling solutions for even the most unique applications. Let us propose a solution tailored to your needs. Contact an AIMCO Customer Service Associate for more details, 1-503-254-6600, or toll free 1-800-852-1368.



# INDEX

MODEL #	PAGE	MODEL#	DACE	MODEL#	PAGE	MODEL#	DACE	MODEL	DAGE
MODEL #	PAGE	MODEL #	PAGE	MODEL #	PAGE	MODEL#	PAGE	MODEL #	PAGE
A1220E		ABG2800-KIT		AEJ4B66425B		AES4A66425B	3	25289	
A1418E		ABG3200-KIT		AEJ4B66625B		AES4A66625B		25291	
A2426E		ABG4100-KIT		AEJ4B66925B		AES4A66925B		25350	
A61-1/2EDS		ABG-B1852		AEJ4B771200B		AES4A771200B		25491	
A61-1/4EDS		ABG-C110		AEJ4B773000B		AES4A773000B		25646	
A61-1/8EDS		ABG-C220 AED4A66250B		AEJ4B884200B		AES4A884200B		26327	
A63/4-4		AED4A66425B		AEJ4B884200B1 AEJ4B885000B		AES4A884200B1 . AES4A885000B		26328 26332	
A610E		AED4A66625B		AEJ4B896500B		AES4A896500B		26336	
A611/16		AED4A66925B		AEJ4B898100B .		AES4A898100B		26337	
A611/16-4		AED4A771200B		AEJ4W872800B.		AES4(A)(B)66250B		26364	
A613/16		AED4A773000B		AEJ4W884650B.		AES4(A)(B)66425B		26477	
A613/16-4		AED4A884200B		AEJ4W896500B.		AES4(A)(B)66625B		26478	
A614	14	AED4A884200B1.	3	AEN356540A		AES4(A)(B)66925B		26479	
A616	14	AED4A885000B	3	AEN3571000A		AES4(A)(B)771200	BDL(L,R)6	26594	1!
A617	14	AED4A896500B	3	AEN3571600A		AES4(A)(B)773000	BDL(L,R)6	26630	1!
A617-4	14	AED4A898100B	3	AEN3572600A	5	AES4(A)(B)884200	B1DL(L,R)6	26800	1!
A618-4		AED4W872800B .		AEP4A66250B	3	AES4(A)(B)884200	BDL(L,R)6	26810	15
A618EDS		AED4W885000B .		AEP4A66425B		AES4(A)(B)885000		26815	
A619-4		AED4W896500B .		AEP4A66625B		AES4(A)(B)896500		26820	
A624EDS		AEF4A66250B		AEP4A66925B		AES4(A)(B)898100		26830	
A676EDE		AEF4A66425B		AEP4A771200B.		AFRL-4		26840	
A6100EDE		AEF4A66625B		AEP4A773000B.		AFRL-4HTA		26885	
A6150EDE		AEF4A66925B AEF4A771200B		AEP4A884200B. AEP4A884200B1		AFRL-2		26890	
A81		AEF4A771200B		AEP4A885000B.		AFRL-2-C		26934	
A87/8		AEF4A884200B		AEP4A896500B.		AFRL-3		27045	
A810E		AEF4A884200B1 .		AEP4A898100B.		AFRL-8		27210	
A815/16		AEF4A885000B		AEP4(A)(B)66250E		ASH-500C-15MSZ		27255	
A815/16EDS		AEF4A896500B		AEP4(A)(B)66425E		ASH-500C-25MSZ		27370	
A817		AEF4A898100B		AEP4(A)(B)66625E		ASH-500Z		27768	
A819		AEF4(A)(B)66250BD		AEP4(A)(B)66925E		ATM-800		27769	
A821	14	AEF4(A)(B)66425B[	DL6	AEP4(A)(B)771200		ATM-1800	13	27771	
A8100EDS	14	AEF4(A)(B)66625BD	DL6	AEP4(A)(B)773000	DBDL 6	ATM-2800	13	28050	
A8150EDE	14	AEF4(A)(B)66925BD	DL6	AEP4(A)(B)884200	DB1DL6	ATM-3800	13	28161	16
A8200EDE		AEF4(A)(B)771200E		AEP4(A)(B)884200		ATM-5000		28162	
AAP1B66400A		AEF4(A)(B)773000E		AEP4(A)(B)885000		ATM-8000		28163	
AAP1B66600A		AEF4(A)(B)884200E		AEP4(A)(B)896500		ATM-12000		28164	
AAP1B66850A		AEF4(A)(B)884200E		AEP4(A)(B)898100		ATM-16000		28178	
AAP1B76950A		AEF4(A)(B)885000E		AEP4B66250B		BJ10076		28480	
AAP1B771350A		AEF4(A)(B)896500E		AEP4B66425B		BJ10077		28514	
AAP1B772000A AAP1B772950A		AEF4(A)(B)898100E		AEP4B66625B		BJ10078		28549	
AAP1B885100A		AEF4(A)(B)8X12000 AEJ4A66250B		AEP4B66925B AEP4B771200B		iEC4W-110V iEC4W-220V		28796	
AAP2B76250A(R)		AEJ4A66425B		AEP4B773000B.		IEC4VV-22UV	8	500-SZ	
AAP2B76250A(R)		AEJ4A66625B		AEP4B884200B		Numbers		300-32	
AAP2B76650A(R)		AEJ4A66925B		AEP4B884200B1		Numbers			
AAP2B76950A(R)		AEJ4A771200B		AEP4B885000B		18594.009			
AAP2B771400A(R)		AEJ4A773000B		AEP4B896500B		24320			
AAP2B772000A(R)		AEJ4A884200B		AEP4B898100B		24330			
AAP2B773000A(R)		AEJ4A884200B1 .		AEP4W872800B		25274			
AAP2B785100A(R)		AEJ4A885000B		AED4W884650B		25275			
ABG860-KIT		AEJ4A896500B		AEP4W884650B		25276			
ABG1400-KIT	12	AEJ4A898100B	3	AEP4W896500B	4	25277 25278			
ABG2200-KIT		AEJ4B66250B		AES4A66250B					



# **APPLICATIONS - PARTIAL REFERENCES**



#### **PETROCHEM**

- Reactor
- Cracker
- Heat-Exchanger
- Valves, Pumps
- Compressors
- Heaters



# COMPRESSOR STATION

- Tie Rod
- Engines
- Compressors
- Turbines
- Pipe-Line
- · Well Heads



#### STEEL MILL

- Sintering
- Blast Furnace
- Hot Strip
- Cold Roll
- Central Machine
- Pipe Shop



#### **WIND TURBINE**

- Tower Bolts
- Foundation Bolts
- Bearing Housing
- Shrink Disc
- Gear Mount
- Hub Bearing



#### **OFFSHORE**

- Diesel Engine
- Mud Pump
- Crane
- Vessel Thruster
- Stacks



#### **POWER**

- Steam Turbine
- Gas Turbine
- Hydro Turbine
- Comb. Cycle
- Valves, Pumps, Reactors, Pipes



#### **MINING**

- Shovel & Drill
- Ball Mill
- Long-Wall
- Hoist
- Car Carrier



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